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QTY -043	P/N	DESCRIPTION
X	DT10760-043	PORT PLUG -10
1	DT10760-3	PLUG -10
1	M83461/2-910	O-RING
A/R	600.1044	O-RING LUBRICANT (KRYTOX 240AZ)

DT10760-3
PLUG -10

M83461/2-910
O-RING

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M83461/2-910
O-RING

DT10760-043 PORT PLUG -10

B

NOTES:

1) MATERIAL: N/A

2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: N/A

6) IDENTIFICATION: IDENTIFY PER DART QSI 044

7) WEIGHT: N/A

8) APPLY A DROP OF 600.1044 O-RING LUBRICANT TO THE ENTIRE SURFACE OF THE M83461/2-910 O-RING.
USE DT10743-53 TO INSTALL THE M83461/2-910 O-RING OVER THE DT10760-3 PLUG -10.

APPROVED

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	JC	
CHECKED	KPT	DRAWING NO. DT10760
MFG. APPR.	FK	REV. B SHEET 2 OF 5
APPROVED		TITLE TEST COMPONENTS
DE APPR.	N/A	SCALE NTS
DATE	21.05.26	<div><div>COPYRIGHT © 2020 BY DART AEROSPACE LTD</div><div>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</div></div>

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QTY -045	P/N	DESCRIPTION
X	DT10760-045	TEST OUTLET DIFFUSER
1	601.1671	OUTLET ORIFICE
1	654.6512	DIFFUSER CAP-18
1	M83461/2-910	O-RING
A/R	600.1044	O-RING LUBRICANT (KRYTOX 240AZ)

654.6512
DIFFUSER CAP -18

2
601.1671
OUTLET ORIFICE

8
M83461/2-910
O-RING

DT10760-045 TEST OUTLET DIFFUSER

B

NOTES:
1) MATERIAL: N/A
2) FINISH: PAINT EXTERIOR HEX SURFACE OF THE 601.1671 OUTLET ORIFICE RED PER QSI 005 SECTION 4.2.2
MASK O-RING GROOVE AND THREADS PRIOR TO PAINTING
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY PER DART QSI 044
7) WEIGHT: N/A
8) APPLY A DROP OF 600.1044 O-RING LUBRICANT TO THE ENTIRE SURFACE OF THE M83641/2-910 O-RING.
USE DT10743-63 TO INSTALL THE M83461/2-910 O-RING OVER THE 601.1671 OUTLET ORIFICE.

APPROVED

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	JC	
CHECKED	KPT	DRAWING NO. DT10760
MFG. APPR.	FK	REV. B SHEET 3 OF 5
APPROVED		TITLE TEST COMPONENTS
DE APPR.	N/A	SCALE NTS
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